

**the six sigma handbook, third edition - moodlerooms** - 120 chapters are not discriminating enough in their selection of projects. if project selection is systematically sloppy, the entire six sigma effort can fail. the approach offered here is quantitative in the sense that numbers are determined. **process capability analysis using minitab (i)** - figure 3 the corresponding z-bench values, from which one may obtain a sigma value may also be reported in the output. six-sigma capability

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